

Xtronic CVT®

(LATCH)

Rear Drum Brakes

SAFETY & SECURITY Driver & Front Passenger

Vehicle Security System

Standard Equipment Included at No Extra Charge

MECHANICAL & PERFORMANCE

(Continuously Variable Transmission) Eco and Sport Drive Modes

16" Steel Wheels w/ Full Wheel Covers

Lower Anchors and Tethers for CHildren

Power-Assisted Vented Front Disc /

Side-Impact, & Curtain Air Bags

Anti-Lock Braking System (ABS) Vehicle Dynamic Control (VDC) Electronic Brake force Distribution (EBD) Tire Pressure Monitoring System (TPMS)

1.8-Liter DOHC 4-Cylinder Engine

Front and Rear Stabilizer Bars

2014 SENTRA SV

COMFORT & CONVENIENCE

6-Way Adjustable Driver's Seat

Auto Up/Down Feature

Remote Keyless Entry

EXTERIOR

where applicable

Air Conditioning w/ in-Cabin Microfilter

Premium Cloth Seats and Door Trim

60/40 Split Fold-Down Rear Seats Cruise Control w/ Illuminated Controls

Power Windows w/ Driver's One-Touch

Halogen Headlights w/ LED Accents LED Taillights Dual Body-Color Power Outside Mirrors

***Optional equipment replaces standard

NissanConnect™ (if equipped) Certain remote functions require compatible phone, not included with vehicle. Cellular

network and vehicle services provided by independent companies not within Nissan's control. Cellular network not available in all areas. Certain connected vehicle services, including but not limited to Points of Interest and Send-to-Car, may require subscription and owner consent to activate. Should service provider terminate/restrict service, service may be suspended or terminated without notice or liability to Nissan and/or its agents. Nissan not responsible for any equipment replacement or upgrades, or associated costs, that may be required for continued operation due to service changes. Standard text rates, voice minutes, roaming charges and/or data usage may apply.

Power Door Locks w/ Auto-Locking Feature

AM/FM/CD/Aux-in Audio System w/ 6 Speakers



Total* \$18,635.00

Retail Base Price:

SPLASH GUARDS

*Does not include dealer installed options and accessories, local taxes or license fees. This label has been applied pursuant to federal law. Do not remove prior to delivery to the ultimate purchaser.

**Not actual Monroney Label. Provided for informational purposes only. Vehicle features, pricing and other information subject to change, may vary from actual vehicle content and/or Monroney label description. While Nissan makes reasonable efforts to ensure accuracy of information, Nissan is not responsible for changes, errors or omissions. See actual vehicle and/or verify information in question with your Nissan dealer.

DOT Fuel Economy and Environment	Gasoline Vehicle
Fuel Economy MPG MPG and city/hwy 2.9 gellons per 100 miles	You Save \$3,750 in fuel costs over 5 years compared to the average new vehicle.
Annual fuel COST \$1,550 This vehicle emits 264 grams CO, per mile. The best e distributing fuel also create emissions; learn more at fu	ueleconomy.gov.
Actual results will vary for many reasons, including driving conditions and how you drive your vehicle. The average new vehicle gets 23 MPG and costs \$11,500 to fuel over 5 years, are based on 15,000 miles per year at \$3.50 per gallon. MPGe is miles per gasoline gallon of Vehicle emissions are a significant cause of climate change and smog. fueleconomy.gov Calculate personalized estimates and compare vehicles	Cost estimates
GOVERNMENT 5-STAR SAFETY RATINGS	DELIVERY
Overall Vehicle Score $\star\star\star\star$ Based on the combined ratings of frontal, side and rollover. Should ONLY be compared to other vehicles of similar size and weight.	VEHICLE COLORS: EXT:BRILLIANT SILVE INT: CHARCOAL
Frontal Driver **** Crash Passenger **** Based on the risk of injury in a frontal impact. Should ONLY be compared to other vehicles of similar size and weight.	FINAL ASSEMBLY POINT: CANTON TRANSPORT METHOD: TRUCK
Side Front seat ★★★★ Crash Rear seat ★★★★★ Based on the risk of injury in a side impact. ★★★★★	DEALER: BOMMARITO NISSAN INC 675 DUNN ROAD HAZELWOOD MO
Rollover ★★★★ Based on the risk of rollover in a single-vehicle crash.	63042
Star ratings range from 1 to 5 stars (*****) with 5 being the highest. Source: National Highway Traffic Safety Administration (NHTSA) www.safercar.gov or 1-888-327-4236	DROP SHIP: PO#: 65185812 ENTERPRISE HOLD AUSTIN 9310 RENTAL CAR LANE #108 AUSTIN TX 78719
This Vehicle qualifies for Nissan's	VIN: 1N4AB7AP2EN854152
Security+Plus Vehicle Protection Plan	EMS:50 STATE EMISSIONS
The only service agreement backed by Nissan! Ask your dealer for details, or call 1-800-NISSAN-1 for more information	MDL:12114-854152 K23-G OPT: A-B92C03L92
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